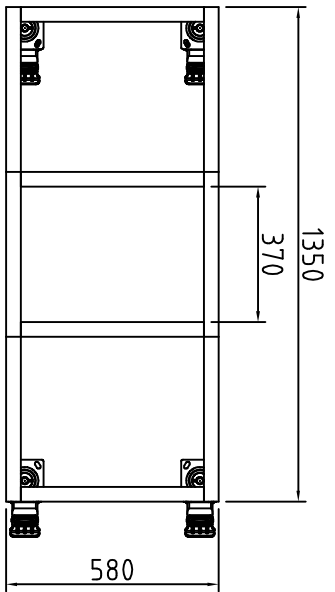
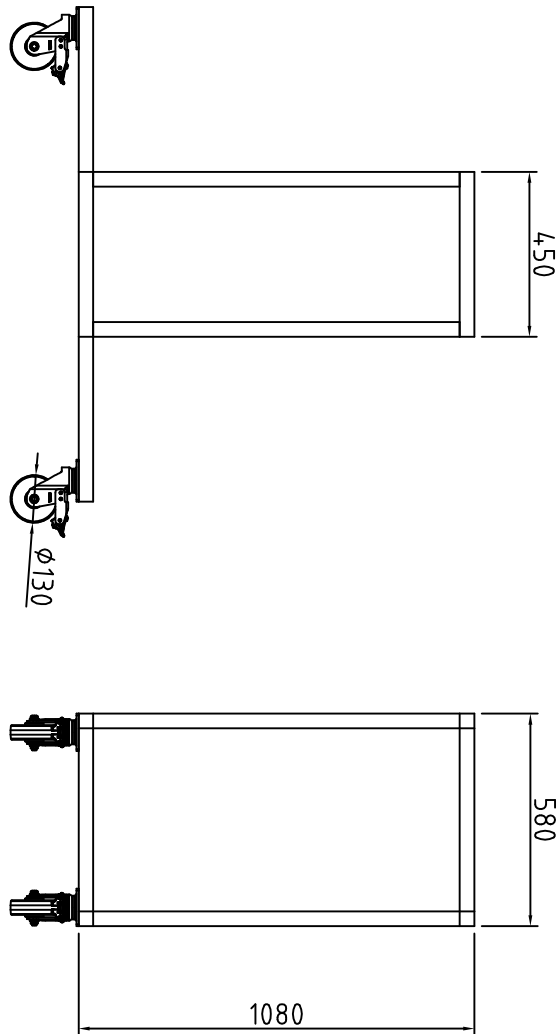
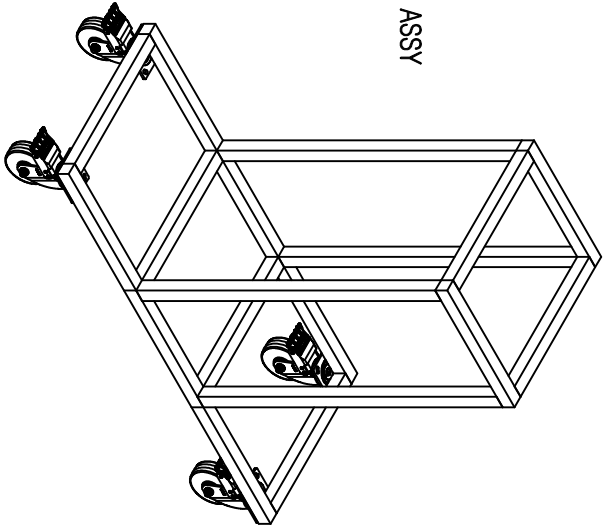


No.	DRAWING NAME	MATERIAL	Q'TY	SIZE PART No.	SPEC.	A.T.	HIGH RANK CODE	CLIENT CODE
102	40x40 Profile	AL6061	1	RD-TST-6P100-00-0-02	1350x580x1095	BEAR	RD-TST-6P100-00	-



프로파일
40x40 Profile ASSY



ROUGHNESS	Ra
~	Unspecific
▽	25a
▽▽	6.3a
▽▽▽	1.6a
▽▽▽▽	0.2a

TOLERANCE TABLE

公差 - 0.05	정밀급	보통급	가성급
0.5 ~ 3	±0.05	±0.1	±0.2
3 ~ 6	±0.5		±0.8
6 ~ 30	±0.1	±0.2	
30 ~ 120	±0.15	±0.3	±1.2
120 ~ 315	±0.2	±0.5	±2.0
315 ~ 1000	±0.3	±0.8	±3.0
1000 ~	±0.5	±1.2	

NOTE

- 01. 일반공차: KS B 0412 정밀급
- 02. 지시없는 모따기 R0.3 및 R0.5 가공 할 것.
- 03. 가공 표면에 Scratch 나 Jaw 자국이 없게 할 것
- 04. 일반 축 공차 - 일반 구멍 공차 +
- 05. Tap 가공은 기본 Pitch로 가공 할 것.

△	-	-	-	-
REV. NO.	DATE	REVISION RECORD		
DESIGNED	CHECKED	APPROVED	SCALE	1 : 1
@IDED	@ICHD	@IAPD	UNIT	mm
@IDATE	@IDATE	@IDATE		
PROJECT			DRAWING NAME	
SLIT VALVE 300			40x40 Profile ASSY	
DESIGNED			CHECKED	
APPROVED			APPROVED	
MES. NO.			RD-TST-6P100-00-0-02	

