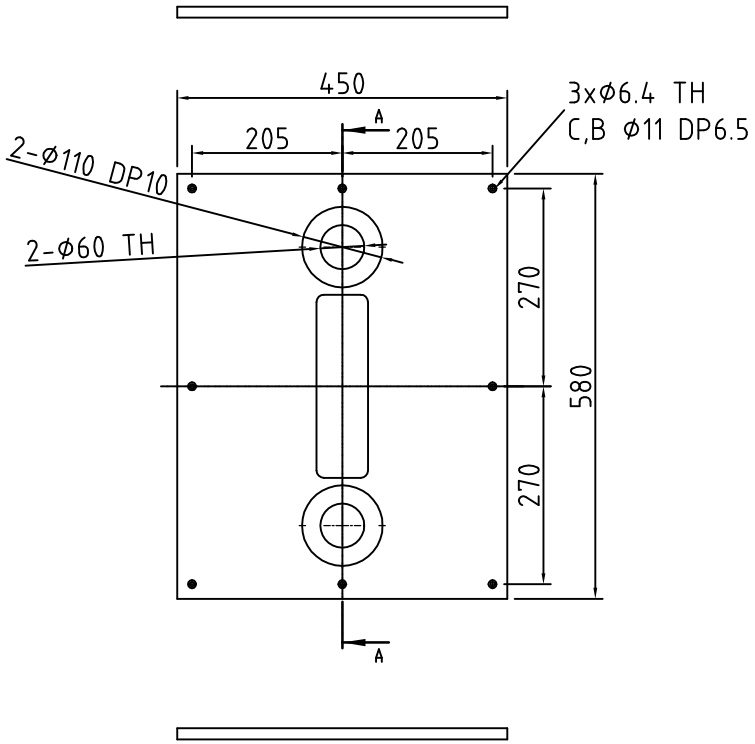
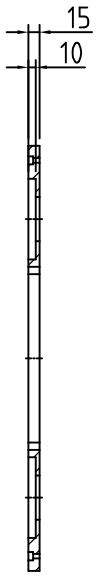
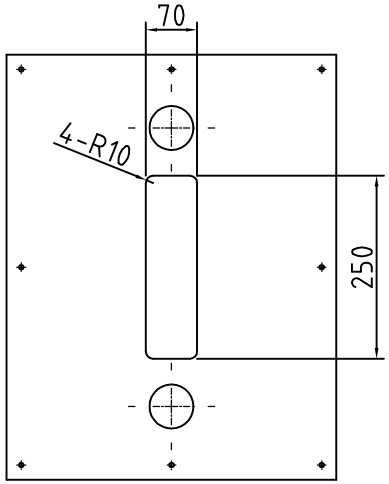
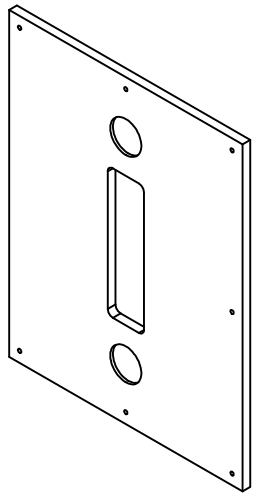
No.	DRAWING NAME	MATERIAL	Q'TY	SIZE PART No.	SPEC.	A.T.	HIGH RANK CODE	CLIENT CODE
101	Base Plate	MC(흑색)	1	RD-TST-6P100-00-0-01	450x580x15	BEAR	RD-TST-6P100-00	-





단면A-A





ROUGHNESS	Ra
~	Unspecific
▽	25a
▽▽	6.3a
▽▽▽	1.6a
▽▽▽▽	0.2a

TOLERANCE TABLE			
초과 ~ 이상	정밀급	보통급	거친급
0.5 ~ 3	±0.05	±0.1	±0.2
3 ~ 6			±0.5
6 ~ 30	±0.1	±0.2	±0.8
30 ~ 120	±0.15	±0.3	±1.2
120 ~ 315	±0.2	±0.5	±2.0
315 ~ 1000	±0.3	±0.8	±3.0
1000 ~	±0.5	±1.2	

NOTE
01. 일반공차: KS B 0412 정밀급
02. 지시없는 모따기 C0.3 및 R0.5 가공 할 것.
03. 가공 표면에 Scratch 나 Jaw 자국이 없게 할 것
04. 일반 축 공차 - 일반 구멍 공차 +
05. Tap 가공은 기본 Pitch로 가공 할 것.

REV. NO.	DATE	REVISION RECORD	DESIGNED	CHECKED	APPROVED
A	-	-	-	-	-

DESIGNED	CHECKED	APPROVED	SCALE	1 : 1	PROJECT	SLIT VALVE 300
@!DED	@!CHD	@!APD	UNIT	mm		
@!DATE	@!DATE	@!DATE			DRAWING NAME	Base Plate
DASAN (주)다산에텍지					MES NO.	RD-TST-6P100-00-0-01

DA5 2970x2100